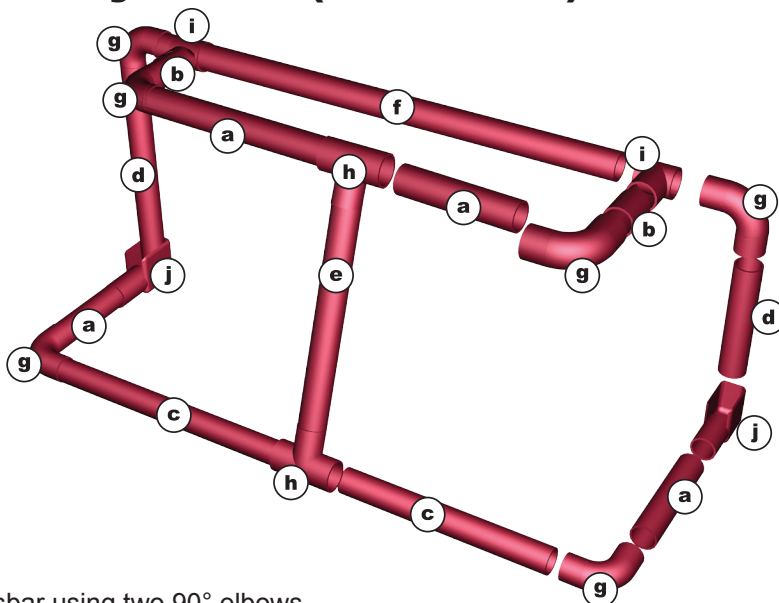




## Folding Street Hockey Goal (FG-SHKY)

- 2 – 20" PVC (a) & 2 – 9" PVC (b) hood bars
- 2 – 20" PVC lower side bars (a)
- 2 – 24" PVC back crossbar sections (c)
- 2 – 39" PVC uprights (d)
- 1 – 40" PVC back support bar (e)
- 1 – 51" PVC top crossbar section (f)
- 6 – 90° Elbows (g)
- 2 – Tees (h)
- 2 – Slip tees (i)
- 2 – Loc 90° fittings (j) w/hardware
- 1 – 54" Bungee net
- 2 – "J"-hook ground anchors (for outdoor use)



### Frame Assembly

Layout all component parts as per diagram.

Place slip tees on both ends of 51" top crossbar.

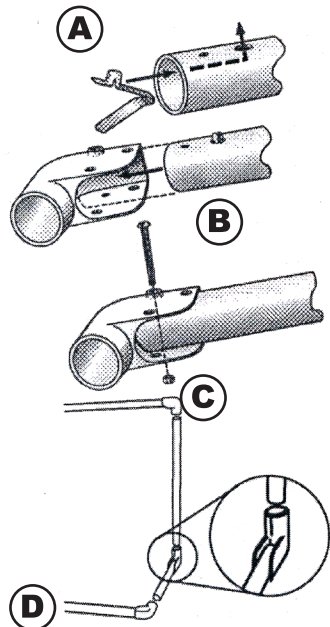
Attach the 2 – 39" upright tube sections to the 51" crossbar using two 90° elbows.

Assemble upper hood section using two 9", 20", and 90° elbows, and attaching to the two slip tees on the top crossbar.

Complete the base section (back crossbar) using two – 24" tube sections, two 90° elbows and one tee.

Attach the Loc 90° fittings onto the pre-drilled 21" side base bars using the hardware provided. (See Loc 90° assembly instructions.)

### Loc 90 Assembly Instructions



Insert the push-button springs into drilled PVC sections (side bars) as shown in Diagram A.

Insert the PVC pipe into the Loc 90 (Diagram B) and depress the push-button to enable the pipes to be fully inserted into the special elbow. Allow the push-button to snap into the elbow hole as indicated by the arrow.

Insert bolts through the elbow and pipe as shown in Diagram C, Use flat-head screw driver to attach the nuts to each bolt.

See Diagram D for proper placement of the Loc 90 fitting on the goal.

Depress the push-button spring to collapse the goal.

Complete the frame assembly by attaching the 40" back support bar to the upper hood and base tee.

### Bungee Slip Net™



Attach the Bungee Slip Net™ by positioning the top center tape marker at the center of the 51" top crossbar. Stretch net over the lower base crossbar and elbows and stretch the net forward and under the folding Loc fittings. Adjust the net as needed. Use a Velcro tie at each corner to secure the net.

Our PVC goals are designed for flexibility and safety and for use at temperatures between 40° and 100°Fahrenheit. Excessive heat or cold will affect the use of the goal.

Occasionally, the PVC tolerance with the fittings will not be as tight as needed. Wrap masking tape or white sports tape around the end of the PVC tubing and place the fitting over the tape. This will provide a tighter fit.

Remove back bar before collapsing goal.